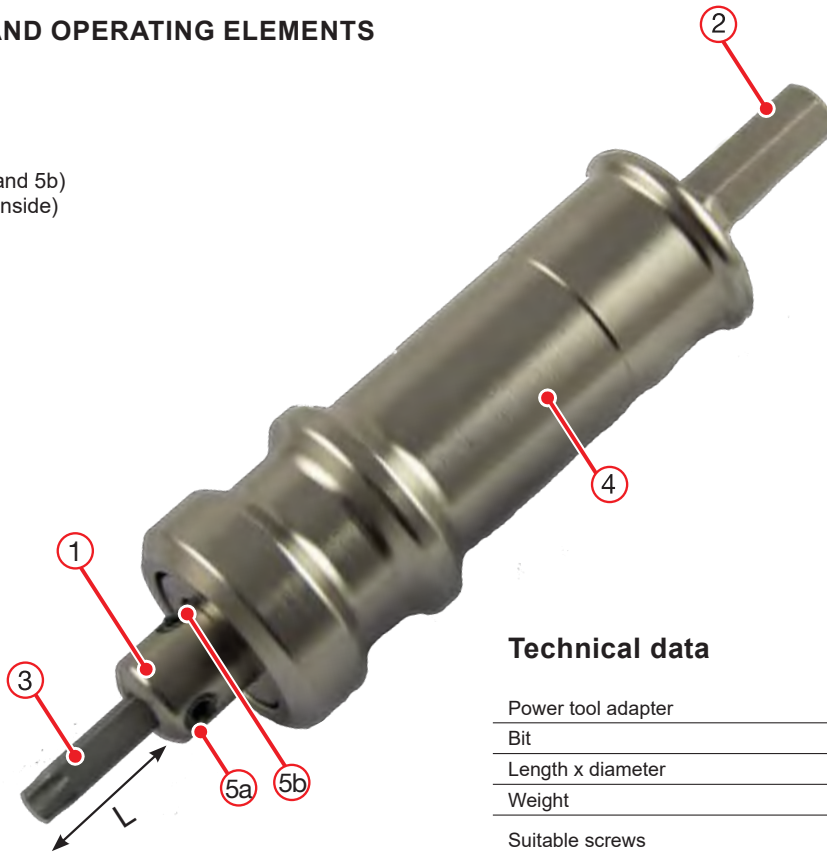


COMPONENTS AND OPERATING ELEMENTS

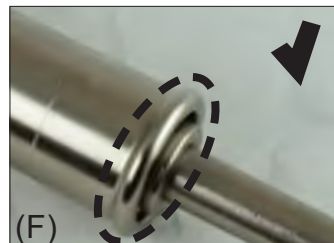
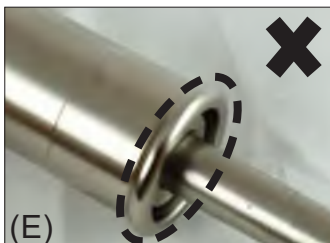
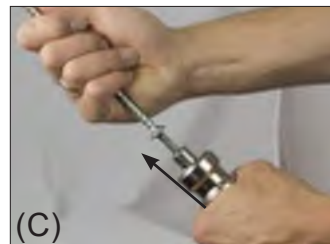
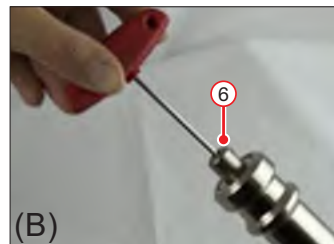
- 1 · Drive shaft
- 2 · Power tool adapter
- 3 · Bit TX40
- 4 · Holding element
- 5 · Clamping screw (5a and 5b)
- 6 · Adjusting screw (on inside)



Technical data

Power tool adapter	hex type SW 11
Bit	Tx40, 50 mm long, hex type 1/4"
Length x diameter	210 mm x 41,5 mm
Weight	630 g
Suitable screws	RAPID® & StarDrive GPR® Countersunk head Ø 8, d _{head} = 15 mm
Adjustable for	Cylinder head Ø 8

Subject to technical changes



Scope of application

The RAPID® Secure L screw in tool was designed for quick, safe and effortless installation of long wood building screws with a power drill. The RAPID® Secure L screw in tool allows for vertical screwing and screwing at a helix angle. The screw's head is reliably fixed in the RAPID® Secure L screw in tool to make sure the bit cannot round off the screw head.

The user alone is liable for damage caused by improper use. Generally accepted accident prevention regulations must be observed. Furthermore, familiarise yourself with the operating instructions of the power tools you are using.

Setup and work instructions

- Installing and adjusting bit (3) (TX40, 50 mm long, hex type 1/4") (A):
 - For 8 mm countersunk screws set a bit (3) protrusion length of L = 25.5 mm
 - For 8 mm cylinder head screws set a bit (3) protrusion length of L = 23 mm
 - For this purpose loosen the axial adjusting screw (6) using an SW3 Allen key (B). Once the correct protrusion length is reached, secure the bit using the clamping screws (5). First, firmly tighten the front clamping screw (6a) followed by the rear clamping screw (6b) until they contact the bit. Re-tighten the clamping screw (6a) after approx. 100 screw operations.
- Put screw onto the bit, slide the holding element (4) forward, thus locking the RAPID® Secure L screw in tool onto the screw head (C+D)
- Assure it is securely locked. The outer sleeve must not protrude beyond the end of the holding element (4) (E+F)
- Screw the screw in vertically or at an angle. You don't need to apply any axial pressure onto the screw once you have located it, you only need to maintain the torque
- Once the RAPID® Secure L screw in tool contacts the working surface the holding unit (4) automatically releases the screw head to allow a clear view of the screwing location (G+H). After that apply axial pressure onto the screw
- Screw the screw in until the desired depth is reached (I)
- Setting the RAPID® Secure L screw in tool up for a different screw head (see above)

Troubleshooting

- The RAPID® Secure L screw in tool cannot be locked onto the screw head
 - Clamping screw (5) is protruding beyond surface of drive shaft (1); tighten clamping screw (5)
 - Check screw type and only use the types listed above
 - Check bit and only use Schmid Schrauben Hainfeld TX40 and 50 mm bits
 - Install bit in accordance with screw head installation dimensions (see above)
- Bit works its way out of screw head, despite lock
 - Correct axial bit position and set correct protrusion length
 - Check screw type and only use the types listed above
 - Check bit and only use Schmid Schrauben Hainfeld bits TX40, 50 mm

Safety instructions

Observe the following to avoid personal injury and property damage:

- Ensure safe footing
- Hold the machine with both hands
- Wear personal protective equipment (hearing protection, protective goggles, protective gloves etc.)
- Only use hand-operated power drills without permanent arrestors and the matching grip
- Screw in tool RAPID® Secure L is suitable for a maximum torque of 65 Nm
- Firmly secure the RAPID® Secure L screw in tool in the power drill's chuck and assure secure locking onto screw head

Care and maintenance

- Once you are done with your work, clean the RAPID® Secure L screw in tool without any liquids and store it
- Keep the screw attachment end clean
- Regularly lubricate moving parts with dry lubricant

Service

Repairs may only be performed by trained personnel. We therefore strongly recommend sending the tool in in the event of faults.

The tool must be sent in at the cost and risk of the sender.